

**TITLE: Quality Technician**

**DEPARTMENT: Manufacturing**

**REPORTS TO: Quality Engineer**

**BENEFITS:** Medical, dental, vision, life insurance, short and long term disability insurance, paid time off package, 401k with company contribution, FSA or HSA options, educational assistance, dependent scholarship program, onsite fitness center, and much more!

**General Responsibilities:**

To ensure quality of products received and through processes in the facility meet or exceed Gorbels® quality and specifications. This will involve inspection of items when received and inspection of sub-assemblies and assemblies produced through dimensional visual and functions inspection or testing. Process nonconforming material using standard process and drives action for resolution with teams.

**Specific Duties:**

- Inspects and tests incoming material, work in process and final assemblies using defined procedure and leads follow through actions. Documents inspection results in computer or paper-based records. Able to participate in review of new measurement techniques and learn to use and apply them.
- Makes material transactions as needed: Moves accepted parts into inventory, unacceptable parts to quarantine, updates computer records.
- Follows non-conformance procedures to visually identify, communicate, and quarantine material. Participates or provides input to Material Review Board for proper disposition of material. Updates computer records needed for analysis.
- Reads and interprets engineering drawings and specifications to ensure products and processes comply with Gorbels® specifications.
- Interfaces with other departments to resolve issues. Drives action for nonconforming issues, scrap, rework with appropriate owners. Maintains records of inspections and prepares list of defects that would be used for analysis.
- Develops and participates in defining quality standards where needed. For example, visual standards for Weld, Paint. Functional tests for electrical or mechanical systems.
- Completes weld destructive and non-destructive tests as defined. May also need to help develop the tests and document them.
- Completes functional testing to check fit for use or audits functional test results to ensure continued compliance.
- Communicates inspection results and inventory issues with required individuals.
- Maintains testing equipment and calibrates equipment per defined frequency to ensure accuracy.
- Participate and contribute in problem solving and continuous improvement teams.
- Assists other departments as required.

**Job Qualifications:**

- High School diploma or equivalent
- At least four years of manufacturing experience
- Mechanical ability
- Knowledge of inspection tools, measuring devices and GD&T methods
- Knowledge of basic welding. Ability to inspect and test welds
- Knowledge of or ability to learn problem solving methods and tools
- Computer literate in Microsoft and Excel. Ability to do basic graphs and analysis of data would be desired
- Ability to move heavy material about factory using forklift
- Ability to travel to other Gorbels® sites (< 10%)

**Preferred Requirements:**

- AAS degree in mechanical, electrical, or industrial maintenance
- E Knowledge of paint and associated processes. Ability to inspect and analyze related problems
- Knowledge of functioning of electrical and electro-mechanical systems. Ability to understand working of functional tests analyze related problems

**Work Environment:**

ADA Physical/Mental/Workplace Requirements

- Able to lift and/or move up to 50 pounds
- Able to stand (75%); walk (20%); stoop, kneel or crouch (5%), as required
- Able to wear safety glasses and foot protection throughout shift
- Able to wear hearing protectors (ear plugs) throughout the shift while working in an environment with moderate noise levels

To apply for this position, please complete an [employment application](#) and send to [careers@gorbel.com](mailto:careers@gorbel.com).

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